

SOUTH PRODUCTION NOTES

July 1, 2016

7-3 Shift Notes

BASF EMPLOYEES

214 Last Recordable

281 Last Lost time

Title V Notes: Trimer – Inlet was plugged again and cleaned out on day shift. ORP needs to be watched as we start up #4 calciner. Keep an eye on the stack.

F1 – back up and running. Sheaves and belts have been ordered in case we have any more issues. **We need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.** Need a sample of the sump taken on afternoon shift everyday and the sump pumped out.

CTO – is running but off line due to #3 not running.

Please keep the B31 sump locked out. We need to watch sump closely and sample every shift so we don't overflow. Had issues with it filling quickly during pfaudler cooling.

There is an intermittent issues with one of the NOx/CO sensors that keeps tripping out the system - WOW. Please keep an eye on it.

#1 MED / AI 5645:

Continue making batches. WOW to adjust osc belt, but we are ok to continue running. We are ok to build up feed. Bodmann is going to increase the rate on the calciner and we will need to run most shifts. **Grease the end seals each shift.**

#1 RC / AI 5645 next:

Continue feeding, keep feed rate at 450 to 500. Watch suction, we are now running #4 calciner. This product has a lot of Nitric in it, so we need to keep a close eye on the trimer while running #1 and #4 together.

#2 MED line / Styrene:

Down for mixer gearbox repair – WOW. Maintenance is estimating one week. Justin wants us to check with Maintenance about holding off on repairs if possible.

When we restart we'll make 35 batches with current blank configuration then Justin will reevaluate.

The replacement pallet jack is in shipping and we can bring it up to dept. We need to clean the pallet jack we borrowed from LIB and have Bob Urig inspect it. When we double stack the material put an extra pallet in between so people don't accidentally fork the top of the bags. Green drums are the only drums to have dry ice put into them.

#2 RC / Styrene:

Calciner is running. Feed the last bags of older material first before starting to feed the current material off the extruder. **Feed bags in batch order.**

#3 MED line / D-1715 next:

Plan is to start D1715 on 1st shift Friday. The dryer and spiral were cleaned on midnight shift.

Make sure we are greasing end seals once per shift when running.

#3 RC / D-0717 Flush next:

Calciner is lit, but the gas controller is not working properly. It is not coming up to temperature. We will be running the flush batches in batch order, then switching over to the D-1715 (John just wants sand ran through RC and spiral).

Make sure to seal pouches on labels (we have had a few fall out).

#4 RC / D-0226 14x28:

Started feeding late on day shift, keep an eye on the trimmer for yellow stack and suction issues.

#5 RC / Catoxid:

Temps are coming up, okay to start feeding when we get to temperature.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 6-11-16 on dayshift.

#6 RC & Dryer / D-0257:

Continue feeding.

We are waiting for info about switching products to do some rescreening.

A partial bag and 3 drums of material need to be refed – labeled and put on 2nd floor. We also need to refeed 5 drums of Fines (good product went through hole in screen).

Close top of bags with wire tie and place on our dock #3 trailer.

Make sure the material has aged before feeding to the dryer.

West Pfaudler / Cu-0228:

3rd batch is cooling and should be ready to unload on day shift. Start 4th batch right away, solution tank has been made.

Need to get to batch 11. **Leave bags open to air dry after unload.**

East Pfaudler / D-0257:

Hold off on making more batches until we hear back on the possible rescreens on #6.

We need to keep the area under the Pfaudler hopper clean.

6 Tank / D-0228 solution:

Ok to use.

7 Tank / Cleaning:

Need to rinse out the tank and put the solution in the tote of solution that was toted off. Label it as D-0226 solution, we may use it in an upcoming run.

National Dryer / cleaning:

Cleaning completed, Schirmer to soda blast.

PK Blender / Catoxid:

Discharge valve was repaired on day shift. Page has finished with the discharge spout but are getting some new clamps.

3 batches of Sterotex/graphite were screened on midnight shift. Removed the rubber discharge cloth. Need to talk with operators on how to operate the new chute. Apparently a bunch of them did not know it was modified.

Check bag house DP before starting each batch.

Flow meter is installed but not calibrated yet. DO NOT USE- trying to get it calibrated. DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / :

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / E 474:

Material has been found and we are okay to load the tower.

Tower 6 / E 474:

Tower was loaded on midnight shift. hold until we have #3 and #4 running and screener switched out. We will try and start up on Friday.

Do not start until we are done doing the 406 on the screener and 0860 screening has started.

O2 meter is out for repairs.

North Screener / ?:

Holding for engineering. Should be fixed during shutdown.

South Screener / Cu 0860:

Continue running.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / AI 3915:

Running. We do not need to test the samples from the North.

#2664 (east) Pill Machine /:

Running. We do not need to test the samples from the North.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / 103 GP screening:

Out of feed. Need to see if we have more.

Keep feeder set at 50 and keep that area cleaned.

Harrop Kiln / Al-3920:

Continue to run. We will no longer be refeeding the oversized material. Empty the bucket into the labeled oversize drum and it will be rescreened in PR2.

Approx 3 bags ahead of kiln.

We need to stop feeding hot material to the screener by making a large pile on the top of the screener then turning it on after the material has cooled. By overloading the screener we are causing the product to not screen correctly and this putting us out of spec on this material. We must now rescreen a bunch of material we have already made. Please allow cars to come around and cool, and feed the screener only if you are able to keep the screener running.

Building 27 Belt Filter / Cu 6081:

On hold for repairs. We shut down due to steam condensate return line leaking over #6 control box.

Be sure to hand in / fill out SAP sheets.

Jeff has updated the batch sheets and we are okay to run. Jeff will provide training on the new Walk The Line requirements.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

Top 14 are important enough to keep running and staffed, top 6 cannot afford to have additional production interruptions.

1) #6RC/East Pfaudler

2) West Pfaudler

3) #4 RC/Trimer

4) #1 MED/RC/Trimer

5) #1 RC North

6) North CUAPV (to keep #1 RC North running)

7) South Precip/APV (PPT is low on feed)

8) #2 MED/RC

9) #3 MED/RC/CTO

10) Horne Machine

11) Harrop Kiln

12) South PK

13) #5 RC

14) North PK/Wyssmont

15) Screening 103 GP TK #4 Screener

16) Reduction Towers/Screening

17) PR2 103 GP

18) PR2 Al-3915 T

19) Kneader

20) PR2 Cu-0864 T